



THE ART OF DOOR HARDWARE

inox[®]
Unlock your imagination...



We Believe . . .

True genius lies in simplicity.

*If you let your imagination take flight and follow your dreams,
wondrous possibilities abound.*

*When we break free from and defy conventional thinking
we find what lies beyond ordinary thoughts are exceptional ideas.*

An artist lives within each of us so dare to reflect your individuality.

Exceptional engineering and creative design are nothing without Passion and Soul.



Great Architects Great Designs



211 Breeze

311 Crescent

INOX architectural hardware products have their design roots in the style of Bauhaus, Internationalism, Modernism, Art Deco, Gaudism and gained inspiration from famous Architects such as Norman Foster, Alvar Alto, Arata Isozaki, and Frank Lloyd Wright.

Architects have helped shape our world throughout history. INOX incorporates many of the historical details of style and design with balance and flair.



213 Cabernet

Cabernet lever wood insert colour: Walnut.
(Color in picture may have slight variance from actual product.)



225 Waterfall*

inox[®]
Unlock your imagination...

Architecture has influenced our lives for thousands of years and is continuously evolving. More than just a science, this art form has seen changes in styles as well as designs throughout history. Each historic period has a unique style that emerged.

Modernism in America began with Frank Lloyd Wright, whose innovative Prairie Style design was a blend of simplifying form and function. In Europe, similar impulses toward simplification were taking place, beginning with Art Nouveau in the last decades of the 19th century and culminating in Art Deco. In today's architecture, trends employ sleek designs that make buildings more energy efficient and green.





Beauty, Variety & Quality



INOX offers a line of beautifully designed hardware where attention to details are its major focus. Our concealed fixing offers a clean and smooth visible surface. There are no dimples on the pressed rosette which differentiates Inox from other products.

Continuing our high standards we use a 5 - 8 step polishing process to create an exquisite satin or bright polished stainless steel finish. We are dedicated to vigorous quality control; from material machining, polishing, assembly and packaging, to guarantee the finest of quality standards.

INOX leversets are designed with great flexibility. All of our lever designs can be custom built to order using any of our nine escutcheon roses or plates. INOX offers a large variety of functions suitable for either residential or hospitality application.

When you hold an INOX lever, you will feel its strength and enjoy its beauty. It is the jewelry for your home, and it is the final touch of elegance and refinement.



243 Sunrise



217 Horizon

INOX Oil Rubbed Bronze Finish Classical Touch on Contemporary Design

Imagine standing in the glass pyramid of the Louvre Palace Museum... where modern architectural design meets ancient histories and cultures: where classic meets contemporary, combining the best of the old and the new...

Oil Rubbed Bronze (traditionally called ORB or 10B) is a classic and timeless finish. Old world craftsmen used black oil on bronze ware to prevent oxidization. When the bronze ware was put to use in everyday life, the black oil was rubbed off over time creating beautiful red bronze highlights on the edges and points of wear.

Contemporary design and material with this classic finish has been in ever increasing demand in the world of interior design. INOX ORB offers a beautiful dark satin finish where the metallic bronze-tone can be seen through with natural light reflection... Aging highlights have also been carefully handcrafted by master craftsmen creating chapter one in a long story, where written in-between the lines old memories are imagined, and new ones will be added by people and their lives...



106 Copenhagen



Elegant and Refined

The INOX line of Oil Rubbed Bronze will enhance any decor and age to a fine patina imparting a desirable antique look while still maintaining a modern flair.





243 Sunrise



103 Oslo

INOX - a piece of ironmongery with a little exaggeration to display your unique taste in a casual and natural manner. A master designer knows how to integrate art and nature without a trace of embellishment. INOX door hardware is not a commodity, but a piece of art for the room... exquisite and refreshing.



219 Aqua

351 Toronto



311 Crescent

INOX offers an integrated solution for the door hardware application: from entrance to interior, from residential to commercial; from functionality to variety; and from security to style. Not only do they impress guests to a parade home, they also provide a solution for multi-family luxury condos where the integration as well as customization of design, finish and functionality are all in demand.



214 Champagne



221 Aurora

Why Stainless Steel? Sustainability



Sustainability, the use of recycled and sustainable materials requiring minimal manufacturing waste and maintenance are a must in today's avant garde world of knowledgeable designers, architects, and 21st century consumers.

Stainless steel has a stellar environmental track record due to the steel industries sparing use of primary energy which reduces waste streams and saves non-renewable resources. Due to its self-sustaining qualities there is as much as a 28% reduction in CO² emissions captured through the use of 100% raw stainless steel and each ton of stainless steel recycled scrap replaces one ton of raw material.

The advantages of stainless steel are numerous with an average stainless steel object consisting of 60% or higher recycled material. Architects, designers, and consumers can be assured their use of such products are eco-friendly to our planet earth.





INOX product line consists of a full range of lever sets using Stainless Steel AISI 304. All the major components such as levers, roses, and inner plates are manufactured with stainless steel which offers uncompromising quality and durability as well as superior engineering, precision casting, and meticulous craftsmanship.

Leadership in Energy and Environmental Design ("LEED") is a rating system designed to apply the use of environmentally sound products in construction projects. In an effort to apply these same sound environmental practices, we manufacture our casted levers with raw materials containing more than 95% RECYCLED stainless steel for our INOX line of stainless steel hardware.

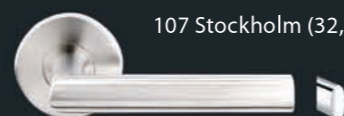
INOX line also incorporates the protection of Earth's natural resources in every aspect of its operations; from packaging and manufacturing, to raw material and final finishing. We believe in, and seek to apply, GREEN business principles in an ongoing effort to improve and sustain our natural resources.

Lever Designs and Finishes

32: Polish Stainless Steel (630)
32D: Satin Stainless Steel (629)
10B: Oil Rubbed Bronze on Stainless Steel (613)
Two-Tone: Polish+Satin Stainless Steel



101 Cologne (32, 32D)



107 Stockholm (32, 32D)



214 Champagne (32, 32D, 10B)



227 Stratus (32, 32D)



102 Munich (32, 32D)



108 Vienna (Two-Tone)



217 Horizon (32, 32D)



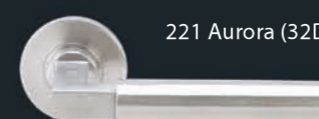
243 Sunrise (32, 32D, 10B)



103 Oslo (32, 32D, 10B)



109 Stuttgart (32, 32D)



221 Aurora (32D, Two-Tone, 10B)



251 Sequoia (32D, Two-Tone)



104 Brussels (32, 32D, 10B)



210 Air-stream (32, 32D, 10B)



223 Phoenix (32D, Two-Tone)



311 Crescent (32, 32D, 10B)



105 Frankfurt (32, 32D, 10B)



211 Breeze (32, 32D, 10B)



225 Waterfall (32, 32D)



344 Ecco (32, 32D)



106 Copenhagen (32, 32D, 10B)



213 Cabernet (32, 32D)



226 Summer (32, 32D)



351 Toronto (32, 32D)

wood insert color reference: walnut

Roses and Plates



RA Rose
2-1/2" (64mm) Dia.



SE Rose
2-3/8" (60mm) Square



GT Rose
2-1/16" (53mm) Dia.



SM Plate
8-7/8" x 1-5/8"
(226mm x 42mm)



SF Plate
10-1/2" x 2-1/2"
(267mm x 63mm)



LA Plate
10-1/2" x 2-1/2"
(267mm x 63mm)



MU Plate
10-1/2" x 1-5/8"
(267mm x 42mm)



NY Handleset
17-1/8" x 2-1/2" Outside
(453x63mm)

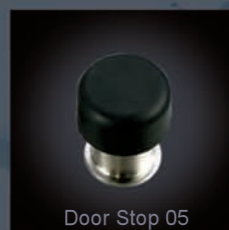
Accessories



Door Stop 02
(32, 32D, 10B)



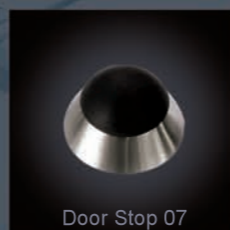
Door Stop 04
(32, 32D, 10B)



Door Stop 05
(32, 32D)



Door Stop 06
(32, 32D)



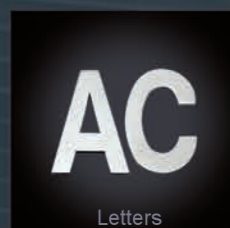
Door Stop 07
(32, 32D)



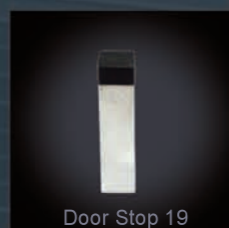
Door Stop 08
(32, 32D)



Numbers
(32, 32D, 10B*)



Letters
(32, 32D, 10B*)



Door Stop 19
(32, 32D, 10B)



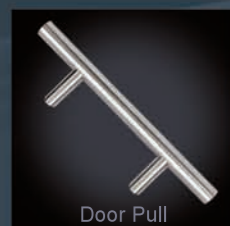
Door Stop 14
(32, 32D, 10B)



Door Stop 09
(32, 32D, 10B)



Hinges
(32, 32D, 10B*)



Door Pull
(32, 32D, 10B*)

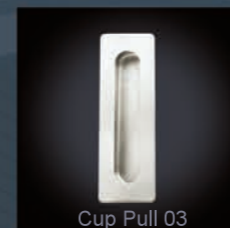
* 10B is available on selected sizes



Cup Pull 01
(32, 32D, 10B)



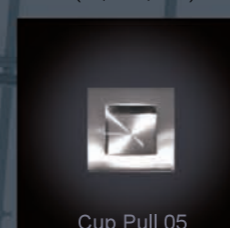
Cup Pull 02
(32, 32D)



Cup Pull 03
(32, 32D, 10B)



Cup Pull 04
(32, 32D, 10B)



Cup Pull 05
(32, 32D, 10B)



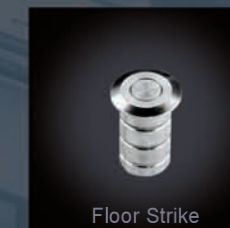
Cup Pull 06
(32, 32D, 10B)



Flush Bolt 01
(32, 32D)



Flush Bolt 02
(32, 32D)



Floor Strike
(32, 32D)



Handrail Bracket
(32, 32D)



Furniture Knob 02
(32, 32D)



Furniture Knob 01
(32, 32D, 10B*)



Edge Pull 01
(32, 32D, 10B)



With over 15 years of experience in manufacturing architectural ironmongery products, we have built extensive experience in manufacturing, design, and product development. In the beginning, we had more questions than answers, driving us to create an exceptionally engineered product that is innovative, stylish, and well priced with an assured level of quality that you can trust. Today, because of our commitment to our customers' satisfaction and the end result, we are on our way to becoming a leader in the market.

Jeff Howes
President / CEO
Unison Hardware, Inc.



A door handle is a very difficult object, it has to be uncompromisingly functional yet beautifully designed. However, it must never outplay the architecture that it supports. For me, less is definitely more in the case of architectural ironmongery. The INOX range is an elegant solution to this eternal paradox.

Bob Leung
Partner/Architect
Make Ltd. London UK

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www.aecdaily.com
FREE On-line Continuing Education

In a world where change is the norm, there is a way to keep your edge and stay on top of industry trends. Continuing education enables professionals to keep current while mastering new knowledge and skills. Unison Architectural Hardware has teamed up with AEC Daily to create free distance learning courses on topics related to our industry in an effort to help inform professionals across the architecture, construction and design industries.

* Product Disclaimer: Black or Brass PVD finish is not part of Unison Hardware's standard stocking program. A minimum production quantity of 500 sets will apply for non-stocking finishes. Please refer to page 19-20 for finishes and designs in stock, or consult your local distributor for more information.

inox®

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Disclaimer: As of the publishing date of this catalogue all information contained within has been deemed accurate and to date. However, we are continuously improving and expanding our line in an effort to offer our clients the finest quality products and services. Therefore we reserve the right to alter these specifications at any time.

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