

**d line**  
colours and  
finishes

d line

# About d line

d line is a heritage Danish design brand conceiving and hand crafting enduring architectural hardware, sanitary ware and solutions for barrier-free living. Its products are present in many iconic buildings, from MoMA and Via 57 West in New York City, to the SAS Royal Hotel and the Royal Danish Playhouse in Copenhagen.

The brand's ambition is to be universally known, coveted and admired for the uncompromising endurance of its design, craftsmanship and quality.

PVD finishes add to the aesthetic possibilities of our timeless Knud Holscher-designed sanitary ware. Featured here in Charcoal, sleek takes on a new softness.



# Introduction

Introducing the d line colours and finishes, developed for our enduring designs as fresh aesthetic expressions of warmth, elegance and softness. Carefully building on our core materials of AISI 316 stainless steel and brass are both a modern palette of pure, monochrome colours and a tight edit of innovative metal finishes.

Most pieces in our Knud Holscher and Arne Jacobsen collections can be created in these tints and metals – but in accordance with our efforts in sustainability, they're done so on a bespoke basis.

The colours and finishes have been developed with wider tones and materiality in mind, so the following pages present key d line pieces in these new applications, while also visualising our careful exploration of complimentary wall colours and superb fabrications. Our aim with the images within them is to encourage your own exploration of the possibilities within the spaces you design.

# A fresh expression of our enduring design

## Colours

A modern palette of four pure monochrome RAL colours joins our offer, created to pair with our minimal designs. These occupy a scale that starts and ends with Black and White as its two extremes, with darker, richer Dusty Grey and paler, cooler Telegrey occupying the space between.

The applied finish of the colours is silk matt, which results in solid, undiluted pigment beneath a hard, colourless surface that's low-sheen, perfectly smooth and easy to clean by wiping with a damp cloth.

## PVD finishes

Our products have long been created in premium metals, but we've now added to the possibilities in both aesthetics and hygiene, through our work with physical vapour deposition (PVD).

This innovative technique creates an extremely high quality, high durability finish when applied to stainless steel. With it we can now create our levers and sanitary ware in a brushed or a polished finish, in gunmetal, copper, charcoal and brass.

## Solid metals

With our solid metals of AISI 316 stainless steel and brass there's no change, because they've long proven both never to date and to meet our exacting quality standards.

Lever handles and a selection of door furniture such as thumb turns are available in both – polished in brass and polished or brushed satin in stainless steel. Other d line products across hardware, sanitary ware and barrier-free come in stainless steel in both finishes.

We have always worked with solid brass because of it's key point of difference from stainless steel: that rather than staying perfect over time, it wears and patinates, developing a beautiful effect that's uniquely special.

# d line colours



Our scale of four solid RAL colours perfectly pairs with our minimal designs, and includes two greys – the pale Telegray (top) and richer Dusty Grey (bottom) – and Black and White as its two extremes.

# d line PVD finishes



Gunmetal (top), Brass, Copper and Charcoal (bottom) are now a possibility through our work with innovative physical vapour deposition (PVD), which creates an extremely high quality, high durability finish applied to polished or brushed stainless steel.

# d line solid metals



As always, d line products across hardware, sanitary ware and barrier-free come in our signature satin stainless steel.

Lever handles and select door furniture are also available in both solid brass and stainless steel, as either polished or in brushed satin.

# Pure pigments, modern metals

Introducing the d line metals, tints and applications, inspiring presented here against the materials we've worked with during their design and development.



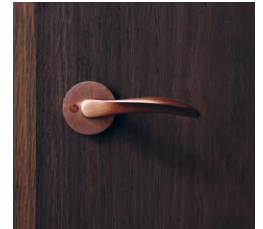
Enduring design in enduring materials – our best levers will always be made in AISI 316 stainless steel, both in polished and our signature brushed satin finishes.



Sanitary ware in rust-resistant, marine quality, humidity proof polished AISI 316 stainless steel.



Solid brass gradually patinates for a beautiful effect, but it doesn't react well to the heavy-duty detergents. So our work with PVD means those wanting to keep cohesive sanitary ware details in this material now can.



The AJ lever, designed by Arne Jacobsen for the SAC Royal Hotel in 1960 – updated in our fresh but timeless brushed Copper PVD finish.

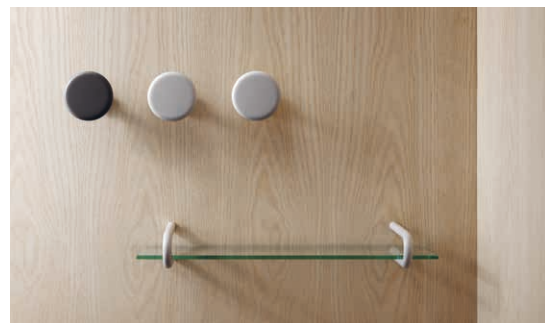


The applied finish of our quietly striking palette of colours is silk matt – a pure, undiluted pigment beneath a hard, colourless surface.

The enduring elegance of metal, but with added warmth. Our Copper PVD finish is subtly rich, providing a glimmer against darker materials such as smoked oak.



Coloured bathroom accessories in white denote cleanliness and imply sterility, ensuring their use in spaces like hospitals makes patients feel reassured.



Created for our minimal designs, our four sophisticated, solid RAL colours are for mixing and matching – with each other and to other sanitary ware.

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